

Bar Style Automatic Tool Changer



The Bar Style Automatic Tool Changer is available on the Models 40, 42, and the 53. It is available only for the primary head. It cannot be ordered on the same machine as the Roller Hold Down option.

The Bar Style Automatic Tool Changer offers an option for the user who requires the use of many tools within a program. This option consists of tool bars which mount to the rear of the table and hold the #30 tapered tool holders. When the program calls for a tool change, the head moves back and

places the tool into an empty tool bar, it then moves over and picks up the appropriate tool, and then continues the program. The option includes an electronic brake to reduce the time required to stop the motor, thus decreasing tool change time.

The Bar Style Automatic Tool Changer is equipped with four tool bars mounted to the rear of the table. This option comes with four #30 tapered tool holders, four collets and a preset tool holder fixture for changing cutter bits away from the machine. Additional tool holders and collets may be purchased from Thermwood.

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